

Date: Thursday, 11/29/2007 11:17:58 AM  
 User: Kim Johnston

## Process Sheet

(82)

Customer : CU-DAR001 Dart Helicopters Services Drawing Name : TIE-WRAP  
 Job Number : 36047  
 Estimate Number : 12797  
 P.O. Number : N/A  
 This Issue : 11/29/2007 S.O. No. : N/A  
 Prsht Rev. : NC  
 First Issue : 11/29/2007 Type : PURCHASED PARTS  
 Previous Run : 32007  
 Part Number : D35991  
 Drawing Number : D3599 REV A  
 Project Number : N/A  
 Drawing Revision : A  
 Material : N/A  
 Due Date : 12/6/2007 Qty: 300 Um: Each  
 Written By : [Signature]  
 Checked & Approved By : [Signature] 07.11.29  
 Comment : Est Rev:A New Issue 07.03.07 ec

## Additional Product

Job Number:



Seq. #: Machine Or Operation: Description :

1.0 PG PURCHASING



Comment: Issue P/O: 5171  
 Purchase Part Number: 7130k41  
 Supplier: Mc Master Carr  
 Certificate of conformity is required

C207/11/30

(300)

2.0 7130K41 TIE WRAP



Comment: Qty.: 1.0000 Each(s)/Unit Total : 30.0000 Each(s)  
 TIE WRAP

3.0 PACKAGING 1 PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1  
 Receive & Inspect For Transit Damage  
 Ensure certificate of conformity is attached

7/12/04

SEL

(3000)

4.0 QC6 DIMENSIONAL CHECK



Comment: DIMENSIONAL CHECK

25p017

5

07/12/05

counts  
(x300)

5.0 PACKAGING 1 PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1  
 Identify and Stock  
 Location: 132

7/12/06

SEL

(3000)

# Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes ☒ No ☐ DQA: ☒ Date: 07/12/18  
 QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Date: Thursday, 11/29/2007 11:17:59 AM  
User: Kim Johnston

## Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: TIE-WRAP

Job Number: 36047

Part Number: D35991

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

QC21

FINAL INSPECTION/W/O RELEASE



3000

Comment: FINAL INSPECTION/W/O RELEASE

2007/12/06

Job Completion



U 07.12.06

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries

DESIGN <i>LE</i>	DRAWN BY <i>LE</i>	<b>DART AEROSPACE LTD</b> HAWKESBURY, ONTARIO, CANADA	
CHECKED <i>[Signature]</i>	APPROVED <i>[Signature]</i>	DRAWING NO. <b>D3599</b>	REV. A SHEET 1 OF 1
DATE <b>07.02.12</b>		TITLE <b>TIE-WRAP</b> SCALE NTS	
REV A	DATE 07.02.12	DESCRIPTION NEW ISSUE	

**RELEASED**  
07.02.27 *[Signature]*

## **SPECIFICATION CONTROL DRAWING**

DART P/N	DESCRIPTION	WIDTH (in)	LENGTH (in)	COLOUR	MCMaster-CARR P/N
D3599-1	NYLON CABLE TIE	0.10	6.38	OFF-WHITE	7130K41

### **D3599-X TIE-WRAP**

SHOP COPY  
RETURN TO  
ENGINEERING  
UNCONTROLLED COPY  
SUBJECT TO AMENDMENT  
WITHOUT NOTICE  
WORK ORDER  
NO. 36047

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Purchase Order  
PO00005171

Page 1 of 1

McMaster-Carr Number  
3737134-01

11/30/2007

Line	Description	Ordered	Shipped
4	<b>91292A238</b> Metric 18-8 Stainless Steel Socket Head Cap Screw, M16 Thread, 30mm Length, 2mm Pitch, Packs of 5	2 Packs	2
1	<b>7130K41</b> Single-Lock Nylon Cable Tie, 6-3/8" L, 1-3/8" Bundle Diameter, 18#tensile Strength, White, Packs of 100	3 Packs	3
2	<b>7566K25</b> Cable Tie Holder, Adhesive Back, Four-Way, for .15" Maximum Tie Width, Packs of 100	3 Packs	3
3	<b>63215K34</b> Stainless Steel Ball Joint Swivel Bearing, PTFE Lined, 3/8" ID, 13/16" OD, 13/32" Overall Width	10 Each	10

		A12
1 - 290 - 07	<b>27 - 17</b> A238	2PK 4
2 - 295		1
2 - 294		2
3 - 299		3

11/2/04  
SP

Dart Aerospace Ltd

EXP

Cycle

41



FW1B5  
11/30/  
12:58/  
538